


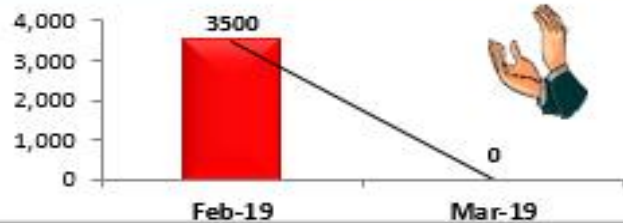


Best Kaizen

Kaizen #04 Improvement on Others Commodity – May happen problem

	TPM CIRCLE NO. :-	ACTIVITY	RK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET									
	TPM CIRCLE NAME :	LOSS NO./STEP																		
CELL :A490	DEPT : Quality Assurance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M										
CELL NAME :	CBS Assembly	MACHINE STAGE:	Supplier End.(IFB)					OPERATION :		Welding										
KAIZEN THEME :	KAIZEN IDEA :																			
To Eliminate the problem of improper weld in A247 Arm comp	Control on power failure parts					BENCHMARK: 3500No's														
						TARGET:0														
						KAIZEN START: 05.02.2019														
PROBLEM PRESENT STATUS :	COUNTERMEASURE:					TARGET DATE: 15.02.2019														
difficult to take decision on parts	Countermeasure:- Fixture clamping interference with machine(PLC), if power failure occurrence fixture should not de-clamp until process get completed.					KAIZEN FINISH:25.02..2019														
WHY-WHY ANALYSIS:	BEFORE		AFTER			TEAM MEMBERS:														
Why 1 : Weld Improper in Arm lock.						Mr. Datta.Pandre		Mr.Madhu												
Why 2 : Incomplete welding process.						KAIZEN SUSTAINANCE														
Why 3 : Power failure occurred during welding.						WHAT TO DO: To Revise the control plan														
Why 4 : No control over on power failure parts.						HOW TO DO: As per revised control plan														
						FREQUENCY: 100%														
ROOT CAUSE:- No control over on power failure parts.	RESULTS: Rejection Trend					SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT														
REGISTRATION NO.:P14/QM/2018/						<table border="1"> <thead> <tr> <th>SR.NO.</th> <th>Supplier</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>---</td> <td>---</td> <td>---</td> <td>---</td> <td>---</td> </tr> </tbody> </table>					SR.NO.	Supplier	TDC	RESP.	STATUS	---	---	---	---	---
SR.NO.	Supplier	TDC	RESP.	STATUS																
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DATE: 25/02/2019						HD SCOPE INFORMATION IN OTHER PLANT														
REGISTERED BY: Manash KP						<table border="1"> <thead> <tr> <th>SR.NO.</th> <th>PLANT</th> <th>WHEN</th> <th>WHOM</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>---</td> <td>---</td> <td>---</td> <td>---</td> <td>---</td> </tr> </tbody> </table>					SR.NO.	PLANT	WHEN	WHOM	STATUS	---	---	---	---	---
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